

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
28 April 2005 (28.04.2005)

PCT

(10) International Publication Number
WO 2005/037451 A1

(51) International Patent Classification⁷: **B05D 3/02**

(21) International Application Number:
PCT/NZ2004/000250

(22) International Filing Date: 13 October 2004 (13.10.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
529056 21 October 2003 (21.10.2003) NZ
531623 8 March 2004 (08.03.2004) NZ
529056/531623 9 August 2004 (09.08.2004) NZ

(71) Applicant (for all designated States except US): **CLIMATE COATING LIMITED** [NZ/NZ]; 9 Doncaster Road, Mangere, Auckland (NZ).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **STEWART, Jeffrey William** [NZ/NZ]; 60 Hillside Road, Mt Wellington, Auckland (NZ).

(74) Agents: **ADAMS, Matthew, D et al.**; A J Park, 6th Floor Huddart Parker Building, PO Box 949, Wellington, 6015 (NZ).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

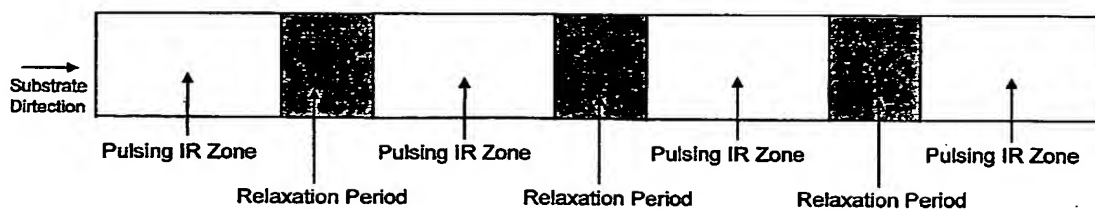
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **POWDER COATING PROCEDURES**



(57) Abstract: A method of coating a substrate such as a heat sensitive engineered wood substrate which involves sequential powder coating where at least one and preferably both powder coating steps involves the use of fixed infrared heat sources (optionally pulsing themselves) passed which the developing product (the substrate and its coatings) moves thereby to provide a heat relaxation between maximum exposure to each (optionally pulsing) infrared source. Preferably the first coating is green cured only prior to the application of the second powder coating. Preferably similar pulsing heat sources are used for the initial heating of the substrate so as to enable powder coating.



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